PATSIORIN, A.; AL'TSHULLER, G., inzhener.

Rapid repair of a cracking plant. Heftianik 1 no.10:6-8 0 '56. (MLRA 9:11)

1. Glavnyy tekhnolog kreking-zavoda imeni Vano Sturua. (Cracking process)

SOV 137-58-8-18038

Translation from; Referativny, zhurnal, Metallurgiva, 1958, Nr.8, p.20. USSR,

AUTHOR: Patsiornykh, A. I.

TITLE: Determin

Determination of Ductile Characterist cs of Steel at High Temperatures (Opredeleniye plasticheskikh kharakteristik stal:

pri sysokikh temperaturakh)

PERIODICAL: Tr. Leningr. voyen. -mekhan. in-t, 1957, Nr 6, pp 87-102

ABSTRACT: The possibility of extending the methods of testing metal by

simple tension at normal temperature to testing them at temperatures corresponding to the temperature of hot pressure-working was investigated with the purpose of establishing the mechanical characteristics of ductility. A new apparatus with a manual mechanical gear is described permitting the distending of specimens at the temperature of forging heat at strain rates close to the rates of industrial processes of press forging.

The specimen to be distended is placed in a horizontal tubular Card 1.2 furnace, capable of heating up to 1200°C. A photograph and

SOV 137-58-8-18038

Determination of Ductile Characteristics of Steel at High Temperatures

drawings of the apparatus, and also the results of testing of a series of alloy steels at 800 - 1200° are given. The correctness and reliability of the method is verified by the comparison of experimental values for  $|\sigma_{lj}|$  with the calculated ones obtained by the empirical relationship of N. S. Kurnakov, V. P. Shishokin, and N. Frantsevich, which showed their close agreement.

Z. F.

- 1. Steel-Mechanical properties
- 2. Steel-Testing equipment
- 3. Steel-Temperature factors

Card 2 2

PATSIORNYKH, A.I., kand. tekan. nauk.

Determining plastic characteristics of steel at high temperatures.

Trudy LVMI no.6:87-132 '57. (MIRA 11:5)

(Steel--Testing) (Metals at high temperatures)

PATSIORNYKH, A. I.

PA 53T85

UBBR/Metals

Aluminum Alloys - Properties

Fod 1947

Crystallization

"Study of the Crystallization and Mechanical Properties of Secondary Silumin Mark AL-4 Upon Additions of Mickel, Phosphorus, and Boron," A. I. Patsiornykh, 54 pp

"Trudy Tsent Orden Lenin Nauch Issled Instit" No 2

Discusses general conditions, objects, and methods, and results of experiments (effects of nickel, phosphorus, and boron). Nickel and phosphorus additions improve structure of alloy and mechanical properties.

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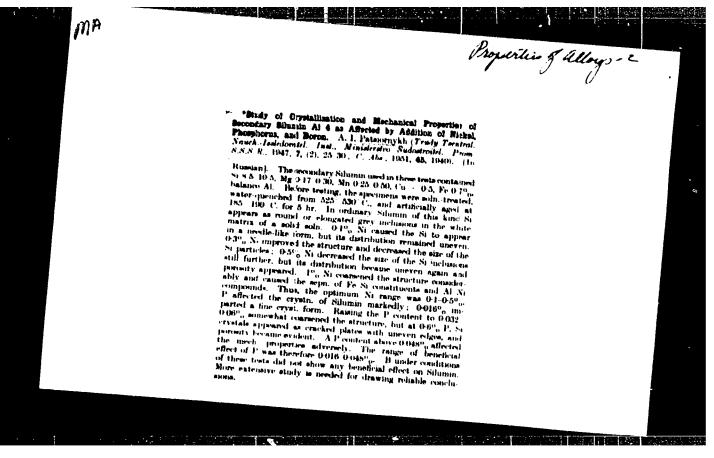
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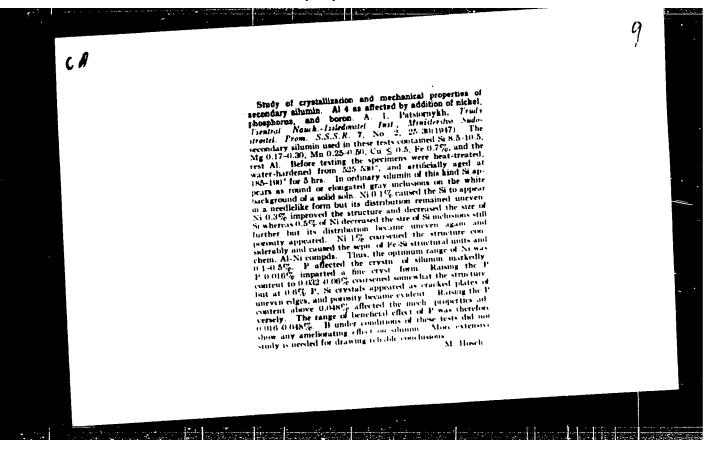
PATSIORY P P doktor tekhn. nauk, red.; VIL'KE, G.A., kand.tekhn.
nauk, red.; ZARAPINA, Ye.Ye. otv. za vypusk; KARAVASHKIN,
S.I., otv. za vypusk; TIKHOMIROVA, V.R., red.

[Establishment and operation of automatic and semiautomatic lines in forest and wood-using industries] Ustroistvo i ekspluatatsiia avtomaticheskikh i poluavtomaticheskikh linii v lesnoi i derevoobrabatyvaiushchei promyshlennosti. Moskva, (MIRA 16:8)

1. Russia (1917- R.S.F.S.R.) Gosudarstvennyy komitet po koordinatsii nauchno-issledovatel'skikh rabot.

(Wood-using industries) (Automatic control)





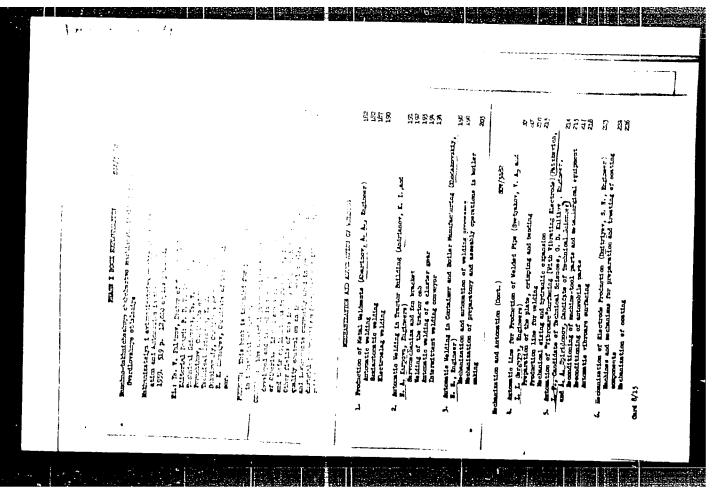
PATSIYEVSKIY, A.K., elektromekhanik

Control of the buzzer signal. Avtom.telem.i sviaz' 3 mc.10;
33 0 '59, (MIRA 13:2)

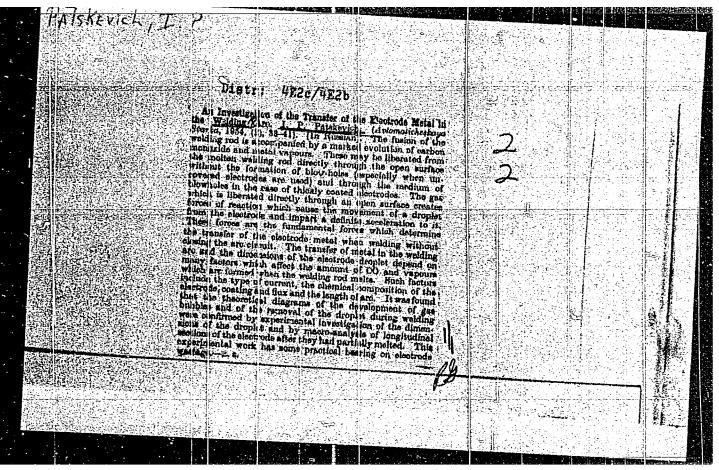
1. Simferopol'skaya distantsiya signalizatsii i svyazi Stalin-skoy dorogi.

(Telephone, Automatic)

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GALAKTIOHOV, A.T., kendidat tekhnicheskikh nauk; PANSKEVICH, I.P. STALBIKOV, G.D.: LUGIHA, N.A., tekhnicheskiy redaktor.

[Blectric welder; handbook for workers] Blektrosvarshchik; spravochnoe posobie dlia rabochikh. Isd.2-3, dop. i perer. Moskva, Gos.nauchno-tekhn. isd-vo mashinostroit. lit-ry, 1954. 303 p. (Blectric welding) (MLRA 8:8)

ANDRYUSSCHENKO, Yu.S., BAGIN, Yu.I., BASHKIRTSEV, A.A., BELEN'KOV, G.Ye., BELINICHER, I.Sh., BUSHUYEV, N.M., VAGANOV, A.K., GASHEV, A.M., YBS'KOV, K.A., ZGIRSEY, Ch.I., IGNATYEV, M.I., KOHUSHKIE, Ye.N., EUZ'MOV, H.T., PATSKEYICH, I.P., PICHAK, F.I., RAYTSES, V.B., RUDAKOV, A.S., SAFRYKIN, V.M., SIDOROV, F.F., UMINSKIY, Ye.A., KHANZH DJ.P.K., CHERBMOVSKIY, Yu.I., BUSHUYEV, N.M., kand.tekhn, nauk, red.; DUGINA, N.A., tekhn, red.

[Manual for agricultural machinery operators] Pt. 3. Stationary internal combustion engines, steam engines and windmills. Rural electrification. Mechanization of production in animal husbandry. Sprayochnik mekhanizatora sel'skogo khoziaistva. Pt. 3. Statsionarnye dvigateli ynutrennego sgoraniia, lokomobili i vetrodvigateli. Blektrifikatsia sel'skogo khoziaistva. Mekhanizatsiia proizvodstvennykh protsessov v znivetnovod ove. Pod red. N.M. Bushueva. Moskva. Gos.nauchno-tekhn. izd-vo mashinostroit. lit-ry. 1957. 200 p.

(MIRA 11:3)

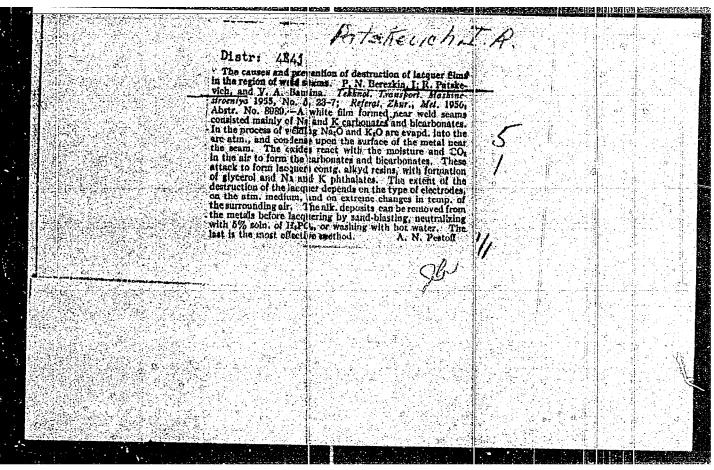
(Agricultural machinery)

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PATSKEVICH, I.R., dotsent, kandidat tekhnicheskikh nauk; SHAKHMATOV, V.M., inzhener

Study of butt resistance welding of cast iron. Svar. proizv. no.5:
1-4 My 155. (MLRA 8:9)

Chelyabinskiy politekhnicheskiy institut.
 (Cast iron--Welding) (Cast iron--Metallography)



PATSKEVICH, I.R., kandidat tekhnicheskikh nauk; SHAKEMATOV, V.M., inghener.

Besietance butt welding of cast iron. Vep.svar.proizv. no.7:5(Cast iron--Welding) (Electric welding)

(MLRA 10:3)

PATSKEVICH, I.R., kandidat bekhnicheskikh nauk.

Causes for unsatisfactory melting of certain batches of electrole wire. Vop.svar.proizv. no.7148-54 '55. (MIRA 10:3)

(Blectrodes--Quality control)

PATSKEVICH, I.R., kandidat tekhnicheskikh nauk; KLOCHKOV, A.I.; REREZKIN, P.N., inzhener; BAUTINA, V.A.; SHAKHMATOV, V.M.

Investigating the causes of paint deterioration in the vicinity of welds. Vop.svar.proizv. no.7:82-93 '55. (MLRA 10:3) (Paint) (Tractors--Welding)

SOV:137 57-11 21690

A CONTRACT OF THE PROPERTY OF

Translation from: Referativnyy zhurnal, Metallurgiya, 1957 Nr 11 p 150 (USSR)

AUTHORS: Patskevich, I.R., Kulikov, G.D., Pinchuk, I.S.

TITLE:

An Investigation of the Process of Hardfacing by Means of Automatic Vibrating-electrode Arc Welding (Issledovaniye protsessa avtomaticheskoy vibrodugovoy naplavki)

PERIODICAL: V sb.: Vosstanovleniye iznoshennykh detaley avtomat vibrodugovoy naplavkoy. Chelyabinsk, 1956, pp 64-98

ABSTRACT:

A study of oscillograms of current and voltage conditions in the course of hardfacing operations performed with the aid of vibrating electrodes demonstrated that this process is essentially an arc process. It differs from standard arc-welding hardfacing procedures only with regard to the employment of vibrating electrodes and a cooling fluid; therefore, it would be more correct to refer to it as a vibrating-electrode arc-welding method (VEAW). Oscillograms indicate that every electrode vibration includes a period of electric arc discharge, an idle period, and a short-circuit period. The greater part of the heat energy (82-94, 3%) is generated during the

Card 1/3

SOV/137-57-11 21690

An Investigation of the Process of Hardfacing (cont.)

period of the arc discharge. The idle period has an adverse effect upon the fusion characteristics of the electrode and the quality of bonding between the deposited metal and the parent metal. Ide periods may be eliminated by employing a weld ing generator as a source of power. In order to stabilize the process it is desir able that generators with good "surge-and-dip" characteristics be utilized. Reverse polarity must be employed during VEAW. The vibration of the electrode ensures the stability of the process by providing frequent excitation of the arc discharge (100 per second). In addition, the vibration causes the electrode metal to be transferred in small quantities (at the instant when the electrode contacts the component) thus favorably affecting the formation of beads. The cooling fluid reduces the effects of heat on the component, increases the rate of cooling of the metal, and protects the molten metal from the action of air. The selection of the area on the component to which the coolant is supplied and the manner in which this is accomplished are factors of great importance. The process of propagation of heat in the parent metal during VEAW may be schematically described by the action of a rapidly moving point source of heat traveling along the surface of a semi-infinite body Structural changes occurring during VEAW essentially do not differ from changes taking place in a heat-affected zone during standard arc-welding procedures Card 2/3

SOV-137-57-11 (1690)

An Investigation of the Process of Hardfacing (cont.)

Large temperature gradients and high rates of cooling in the process of VEAW favor the formation of hardened structures, which frequently results in cracking of the heat affected zone

V. K.

Card 3/3

PATSEVICH, I.R., kandidat tekhnicheskikh nauk; RAUTINA, V.A., inshener;

Causes for the destruction of paint around welded seams. Sel'khoz-mashina no.2:25-28 F '56. (MIRA 9:5)

- 1. Chelyabinskiy politekhnicheskiy institut (for Bautina);
- 2. Chelyabinskiy traktornyy zavod imeni Staline (for Berezkin). (Tractors--Painting)

AID P - 5053

Subject

: USSR/Engineering-Welding

Card 1/2

Pub. 107-a - 2/9

Authors

: Patskevich, I. R. and G. D. Kulikov, (Chelyabinsk Polytechnic Institute).

Title

: Research in automatic arc bonding by vibrating electrodes and the implementation of this method.

Periodical: Svar. proizv., 5, 6-12, My 1956

Abstract

: A new method of bonding certain machine parts of

machines (tractors) by vibrating electrodes was developed sometime in 1951-52 at the Chelyabinsk Tractor Plant.

However, this metal-arc overlay process has several shortcomings. The authors of this article, in the course of their investigation, have evolved a somewhat

different and more efficient process of automatic metallization which they call "vibrating arc bonding".

This is described and illustrated here, with reference

ANDRYUSHCHENKO, Yu.S.; BAGIN, Yu.I.; BASHKIRTSEV, A.A.; BELEN'KOV, G.Ye.;

BELINICHER, I.Sh.; BUSHUYEV, N.M.; VAGANOV, A.K.; GASHEV, A.M.;

YES'KOV, K.A.; ZGIRSKIY, Ch.I.; IGAPT'YEV, M.I.; KCHUSHKIN, Ye.N.;

KUZ'MOV, N.T.; PATSKZVIGH, I.R.; PICHAK, F.I.; PAYTSES, V.B.;

HUDAKOV, A.S.; SAPRYKIN, V.M.; SIDOROV, F.F.; UMINSKIY, Ye.A.;

KHANZHIN, P.K.; CHEMEMOVSKIY, Yu.I.; YERAKHTIN, D.D., kand. tekhn.

nauk, retsenzent; MAKAROV, M.P., inzh., retsenzent; TORBEYEV, Z.S.,

kend. tekhn. nauk, retsenzent; POLKANOV, I.P., kand. tekhn. nauk,

retsenzent; IGNAT'YHV, M.G., agronom, retsenzent; GUTMAN, I.M.,

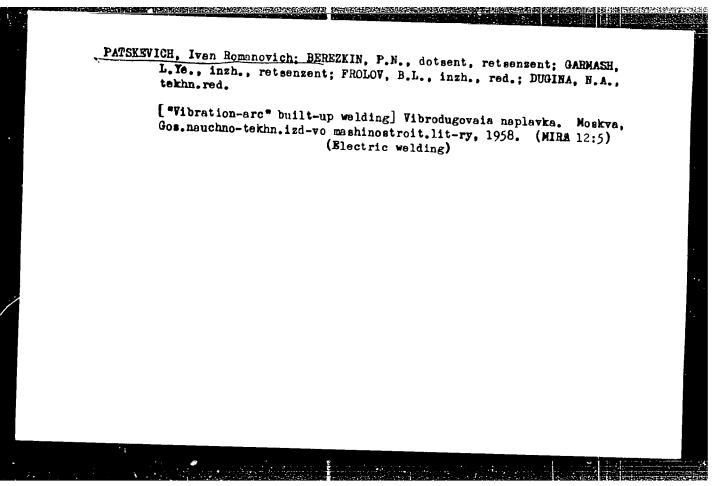
inzh., retsenzent; YERMAKOV, N.P., tekhn. red.; SARAFANNIKOVA, G.A.,

tekhn. red.

[Reference manual for the agricultural machine operator] Spravochnik mekhanizatora sel'skogo khoziaistva. Pt.2. [Repair of tractors and agricultural machinery] Remont traktorov i sel'skokhoziaistvennykh mashin. Pod red. N.H. Bushueva. Mcskva, Gos. nauchno-tekhn. izd-vo mashinostroit. lit-ry. 1957. 335 p. (MIRA 11:9)

(Agricultural machinery—Maiatenance and repair)

ANDRYUSHCHENKO, Yu.S.; BAGIN, Yu.I.; BASHKIRTSEV, A.A.; BELEN'KOV, G.Ye.; BELINICHER, I.Sh.; BUSHUTEV, N.M.; VAGANOV, A.K.; GASHEV, A.M.; YES'KOV, K.A.; ZGIRSKIY, Ch.I.; IGNAT'YEV, M.I.; KORUSHKIB, Ye.N.; MUZ'MOV, N.T.; PATSKEVICH, I.R.; PICHAK, F.I.; RAYTSES, V.B.; RUDAKOV, A.S.; SAPRYKIN, V.N., SIDOROV, P.P.; UNINSKIY, Ye.A.; KHANZHIN, P.K.; CHREBHOVSKIY, Yu.I.; YERAKHTIN, D.D., kand.tekhn.nauk; retsenzent; MAKAROV, M.P., inzh., retsenzent; TORBEYEV, Z.S., kand. tekhn.nauk, retsenzent; POLKABOV, I.P., kand.tekhn.nauk, retsenzent; IGNAT'YEV, M.G., agronom, retsenzent; GUTMAN, I.M., inzhener, retsenzent; SARAFANNIKOVA, G.A., tekhn.red.; YERMAKOV, N.P., tekhn.red. [Manual for agricultural mechanizers] Spravochnik mekhanizatora sel'skogo khoziaistva. Moskva, Gos.nguchno-tekhn.izd-vo mashinostroit. lit-ry. Pt.1. [Tractors and automobiles, agricultural machinery and implements, and operation of machine and tractor yards] Traktory i avtomobili, sel'skokhoziaistvennye mashiny i orudiia, ekspluatatsiia mashinno-traktornogo parka. Pod. red.N.N.Bushueva. 1957. 462 p. (MIRA 10:12) (Machine-tractor stations)



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Vibrating Arc Welding of Electric Motor Shafts

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Card 2/2 1. Shafts-Welding 2. Arc welding-Vibration processes

Matherine

PHASE I BOOK EXPLOITATION

sov/2280

Chelyabinsk. Politekhnicheskiy institut Voprosy svarochnogo proizvodstva (Problems in Welding) Moscow, Mashgiz, 1959. 92 p. (Series: Its: Sbornik, No. 16). 6,000 copies

Reviewers: F.I. Boykov, Engineer, A.G. Menzenkampf, I.I. Vinnik, N.A. Klykov, N.A. Karpova, N.I. Andrianov, V.M. Solovskoy, L.Ye. Garmash, and N.M. Yegorov, Docent; Ed. (Title page): K.A. Yes'kova, Docent; Ed. (Theide book). A.A. Kozlov. Tech Ed. N. A. Docinc. Exc. Ed. (Inside book): A.G. Kozlov; Tech. Ed.: N.A. Dugina; Exec. Ed. (Ural-Siberian Division, Mashgiz): A.V. Kaletina, Engineer.

PURPOSE: This collection of articles is intended for engineers, technicians and scientific workers.

COVERAGE: This is a compilation of articles written by scientific workers of the Department of Welding Processes and Equipment of the kers of the Department of Welding Processes and Equipment of the Chelyabinsk Polytechnical Institute. The articles deal with little Chelyabinsk Polytechnical Institute. Uneryapinsk rotytechnical institute. The articles deal with little developed or entirely new problems of practice and theory of welddeveloped of entirely new problems of practice and theory of welding of strips ing. The articles cover weldment deformation, welding of strips

Card 1/4

sov/2280

made of resistance alloys, resistance welding of cast iron to steel, Problems in Welding bronze welding, and some problems of vibroelectric arc automatic surfacing by welding, and the method of testing for weldability of thin sheet carbon steel, etc. No personalities are mentioned. References follow each article.

Bakshi, O.A., Candidate of Technical Sciences, A.S. Rudakov, Docent, and V.M. Shakhmatov, Engineer. On the Stability of Weld Deformations 5 TABLE OF CONTENTS: The authors investigated the possibility of eliminating the after welding heat treatment for stress relief.

Patskevich, I.R., Candidate of Technical Sciences. Investigating the Structure and Hardness of Metal in Vibroarc Surfacing by Welding in the Structure and Hardness of Metal in Vibroarc Surfacing by Welding in the Structure and Hardness of Metal in Vibroarc Surfacing by Welding in the Structure and Hardness of Metal in Vibroarc Surfacing by Welding in the Structure and Hardness of Metal in Vibroarc Surfacing by Welding in the Structure and Hardness of Metal in Vibroarc Surfacing by Welding in the Structure and Hardness of Metal in Vibroarc Surfacing by Welding in the Structure and Hardness of Metal in Vibroarc Surfacing by Welding in the Structure and Hardness of Metal in Vibroarc Surfacing by Welding in the Structure and Hardness of Metal in Vibroarc Surfacing by Welding in the Structure and Hardness of Metal in Vibroarc Surfacing by Welding in the Structure and Hardness of Metal in Vibroarc Surfacing by Welding in the Structure and Hardness of Metal in Vibroarc Surfacing by Welding in the Structure and Hardness of Metal in Vibroarc Surfacing by Welding in the Structure and Hardness of Metal in Vibroarc Surfacing by Welding in the Structure and Metal in Vibroarc Surfacing by Welding in the Structure and Metal in Vibroarc Surfacing by Welding in the Structure and Metal in Vibroarc Surfacing by Welding in the Structure and Metal Surfacing by Welding by Welding in the Structure and Metal Surfacing by Welding by Weld The author investigated the factors determining the dimensions, structure and hardness at the heat-affected zone as related to

Pinchuk, I.S., and I.R. Patskevich. Investigating the Stability of The authors discuss the relations between the parameters of vibroarc surface welding, the role of the generator character-Vibroarc Surfacing by Welding 1stics, the inductivity, the amplitude and the shape of vibra-

Card 2/4

Problems in Welding SOV/228	0
tion of the electrode.	
Bakshi, O.A. Candidate of Technical Sciences. The Method of Measuring Electrode Vibration Amplitude in Automatic Vibroarc Surfacing by Welding  The author describes the principles of measuring electrode vibration by means of a measuring wedge.	45
Berezkin, P.N., Docent. Method of Checking Weldability of This Carbon Steel Sheet Metal The author discusses the preference of using rimmed, killed and semi-killed steel for the above purpose.	51
Patskevich, I.R., and Engineer V.M. Shakhmatov. Investigating Resistance Welding of Cast Iron to Steel  The authors discuss results of metallographical investigations, the results of mechanical testing of weld joints, and the possibilities of introducing the method into industry.	56
Rudakov, A.S., Docent, and Engineer V.M. Shakhmatov. Butt Welding of Resistance Alloys Strips Card 3/4	<b>d-</b> 68

Problems in Welding

sov/2280

The authors present the results of an investigation of the application of butt welding to ohmic and scale-resistant chromium-nickel alloy strips.

Yes'kov, K.A., Docent. The Problem of the Weldability of Bronzes 80 The author presents the results of his experimental investigation of electric arc welding of various types of bronzes using coated copper electrodes.

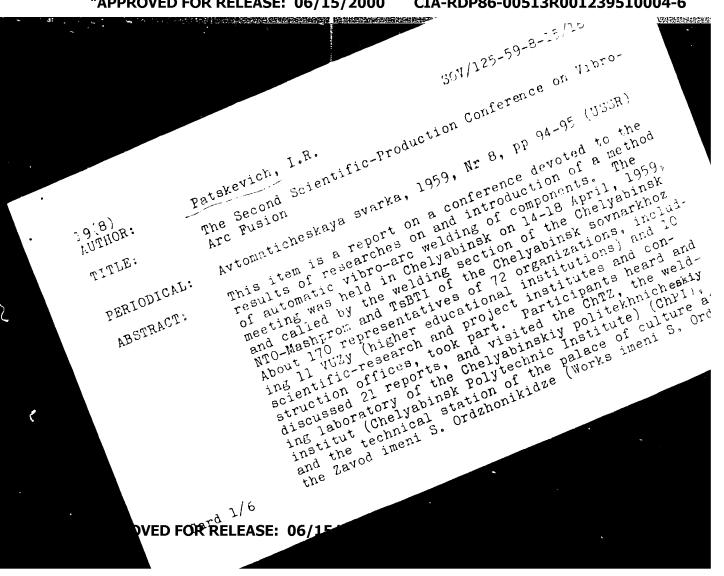
Baritina, V.A., Engineer. Investigating the Transfer of Basic Element. Oxides From Coating Into the Slag and the Gas Phase

The author carried out experiments to determine the coefficients of transfer of alkalioxides into slag and gas phase in order to make possible the calculation of ionization of are gases of the corresponding are temperature and the cathode voltage drop during welding.

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Card 4/4



The Second Scientific-Production Conference on Vibro-Arc Fusion

zhonikidze), where they familiarized themselves with the work of these organizations in the field of vibroarc fusion. O.A. Bakshi, Chairman of the provincial (oblast') metal welding section of the Chelyabinsk NTOMashprom and Candidate of Technical Sciences, reported on implementation of the decisions of the first conference on vibro-arc fusion which took place in November, 1956, and on the problems of the further development of this means of parts renovation. P.N. Berezkin, Docent at the ChPI, reported on the state of research, fields of application, and ways of developing the method of fusion with a vibrating electrode. G.P. Klekovkin, Engineer, spoke on the basic stages in research on this method of fusion, and the KM-5 and KUMA-5 fusing heads developed by the Works imeni S. Ordzhonikidze and the Chelyabinskiy institut mekhanizatsii i elektrifikatsii sel'skogo khozyaystva (Chelyabinsk Institute for Mechanization and Electrification of Agriculture) (ChIMESKh), and experiments in the fusion laboratories of the Nauchno-issledovatel'-

Card 2/6

The Second Scientific-Production Conference on Vibro-Arc Papier

skiy institut tekhnologii mashinostroyeniya chelyabinskogo sovnarkhoza (Scientific-Research Institute of the Technology of Machine Construction of the Chelyabinsk Sovnarkhoz). B.A. Smirnov and V.S. Nasonov. Aspirants of the ChIMESKh, reported on the results of research on the formation of cracks during vibroarc welding, on experiments in the alloying of the fused deposit through a liquid, and on fusion with alternating current. I.R. Patskevich, Candidate of Technical Sciences (ChPI), reported on results in research on the physical nature of vibro-arc fusion, on research of this process with the aid of high speed photography, research on the characteristics of current sources for feeding an arc, and research on the influence of several factors on the formation of cracks in the fused deposit. V.B. Shlyapin of the TsNII of railway transport reported on the results of studies of vibro-arc fusion in a jet of cooling liquid. and of flux fusion by vibrating arc as applied to the renovation of parts in railway transport rolling stock.

Card 3/6

The Second Scientific-Production Conference on Vibro-Arc Fusion

The report of K.V. Frolov, Candidate of Technical Sciences, and N.S. Demidovich, Engineer at the Dnepropetrovskiy gorniy institut (Dnepropetrovsk Mining Institut), was devoted to the result of research on and introduction of vibro-arc fusion in the renovation of worn-out parts of coal mining machinery. Obruchnikov, Aspirant at the Moskovskiy institut mekhanizatsin is elektrifikatsii sel'skogo khozyaystva (Moscow Institute for the Mechanization and Electrification of Agricult ure) dwelled on general questions of the electro-impulse processing of metals and the prospects of using pulse generators for fusion. V.A. Bautina (ChPI) spoke on the work of the ChPI and the Chelyabinskiy avtoremonthiy zavod (Chelyabinsk Auto-Repair Works) in the study and planning of vibro-arc heads, particularly the VDG-5 head and fusing conditions using this head and a wire of 3 mm in diameter. A.A. Spiridonev, Candidate of Technical Sciences (UPI), reported on the new VG-1, VG-2, and VG-3s vibro-arcs, and research on fusion with R-9 wire in a carbonic gas medium N.L.

Card 4/6

The Second Scientific-Iroduction Conference on Vibro-Arc Fusion

Dotsenko: Candidate of Technical Sciences, reported on conditions and the technology of welding crankshafts and other automobile parts with a vibrating electrode as worked out in the Nauchno-issledovatel'skiy instrtut aviatsionncy tekhnologii (Scientific-Research Institute of Aviation Technology) and on experiments in multi-electrode fusion by this method. A number of works representatives reported on experience in production application of vibro-arc fusion in the renevation of automobile parts, electric motor parts, ship machinery, etc. In a resolution passed by the convention it is recommended that wider use be made of vabra contact fusion for the renovation of parts in industrial, transport and construction enterprises, sovkhozy and RTSs. The conference suggested that the GNTK of the Council of Ministers of the RSFSR organize planning, testing of experimental samples, and serial production of heads for vibro-arc welding. The conterence also passed a number of other resolutions aimed

Card 5/6

The Second Scientific-Production Conference on Vibro-Arc Pusion

at the development and further expansion of the application of vibro-arc fusion.

Card 6/6

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PATSKEYICH, I.R., kand. tekhn.nauk

Investigating the structure and hardness of metals in hard facing with a weaving arc. [Sbor.st.] CHIPI no.16:14-33 '59.

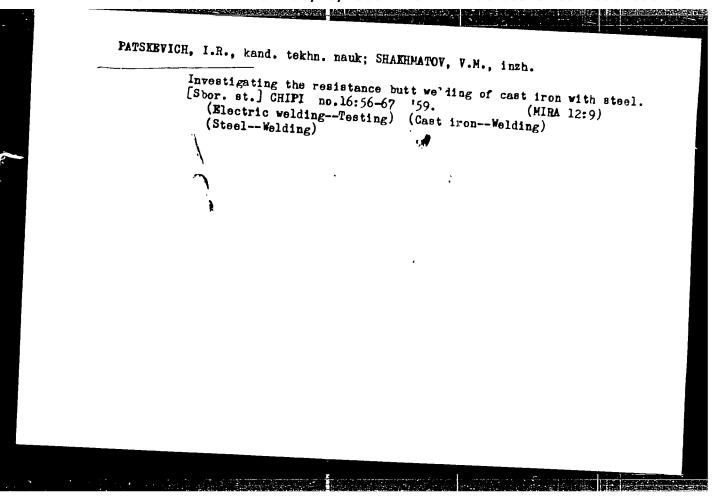
(Hard facing--Testing) (Electric welding--Testing)
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PIECHUK, I.S., kand. tekhn. nauk; PATSKEVICH, I.R., kand. tekhn. nauk

Investigating the stability of the automatic weaving-arc hard
facing process. [Sbor. st] CHIPI no.16:34-44 '59.

(MIRA 12:9)

(Hard facing-Testing) (Electric welding-Testing)



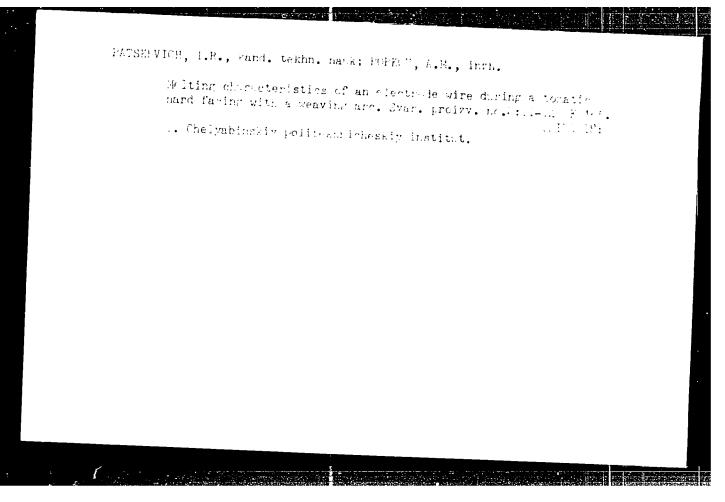
L 38486-66 EWT(d)/EWT(m)/T/EWP(v)/EWP(t)/ETI/EWP(k)/EWP(h)/EWP(1) BC/HM/JD  ACC NRI AP6019428 (A) SOURCE CODE: UR/0135/66/000/006/0018/0020  AUTHOR: Patskevich, I. R. (Candidate of technical sciences); Popkov, B	
ORG: Chelyabinsk Polytechnic Institute (Chelyabinskiy politekhnicheskiy	_
TITLE: Determination of the static characteristics of a system for the arc	
SOURCE: Svarochnoye proizvodstvo, no. 6, 1966, 18-20 TOPIC TAGS: automatic welding, automatic control design, arc welding	
the determination of the characteristics of a system for the automatic control of processes of automatic welding and beading, with systematic short circuiting of the arc gap, and with vibrating and non-vibrating electrodes. The process of welding and beading with short circuiting of the arc is accompanied by changes in the voltage and the current in the circuit. Therefore, the characteristics are constructed with respect to the average voltage between the electrode and the piece, called the	
Card 1/2 UDC: 621.791.753.01	
Cord 2/2 pb	

PATSKEVICH, I.R.

Using weaving arc hard facing. Avtom. svar. 18 no.4:27.33
Ap '65.

(MIRA 18 6)

1. Chelyabinskiy politekhnicheskiy institut.



# Investigating the parameters of electric discharges during hard facing with an electric arc. Avtom.svar. 16 no.5:55-61 My \*63. (MIRA 16:11) 1. Chelyabinskiy politekhnichelkiy institut.

PATSKEVICH, I.R., kand.tekhn.nauk; OKOROKOV, A.K., inzh.

Hard facing with a weaving arc in an atmosphere of water vapor.

Svar. proizv. no.3:40-41 Mr '63. (MIRA lo:3)

1. Chelyabinskiy politekhnicheskiy institut.

(Hard facing) (Protective atmospheres)

PATSKEVICH, I.R., 'kand.tekhn.nauk; BAUTINA, V.A., insh.

Promze deposition on steel by a weaving arc., Svar.proizv. no.ll: 34-35 N '62. (MIRA 15:12)

1, Chelyabinskiy politekhnicheskiy institut. (Electroforming)

8/135/63/000/003/010/011 A006/A101

AUTHORS:

Patskevich, I. R., Candidate of Technical Sciences, Okorokov, A. K.,

Engineer

TITLE:

Vibration are hardfacing in water vapor atmosphere

PERIODICAL: Svarochnoye proizvodstvo, no. 3, 1963, 40 - 41

TEXT: To eliminate deficiencies in vibration are hardfacing in a water jet, such as unstable hardfacing process, chemical heterogeneity of the built-up metal and crystallization cracks, the possibility is shown of performing the process in water vapor atmosphere, and of cooling the part by a separate water jet, remote from the hardfacing area. A special device was used to produce the water vapor (Figure 1). The vapor is supplied to the arc zone with the aid of a special tip fixed on the torch holder (Author's Certificate no. 150558 with priority of August 10, 1961). Experiments were made to determine the coefficients of fusion and hardfacing, and losses of electrode material for splashes. It was found that the coefficient of fusion depends little upon changes in the hardfacing condition parameters. Metal losses decrease at a greater length of

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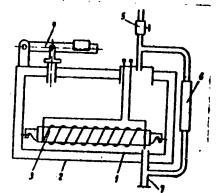
Vibration are hardfacing in water vapor atmosphere

8/135/63/000/003/010/011 A006/101

the vapor jet, lesser wire feed rate, and higher inductance in the circuit. The method assures a stable hardfacing process and built-up layers without cracks, if an electrode wire with higher C content is being used. The hardness of the built-up layer is slightly reduced. There are 3 figures.

ASSOCIATION: Chelyabinskiy politekhnicheskiy institut (Chelyabinsk Polytechnic Institute)

Figure 1. Scheme of vapor producing device Legend: 1 - container; 2 - heat-insulating casing; 3 - heater; 4 - safety valve; 5 - cock; 6 - water level indicator; 7 - overflow of water.



Card 2/2

EEREZKIN, P.N.; PATSKEVICH, I.R., kand. tekhn. nauk, retsenzent;
KOVALENKO, A.V., inzh., red.; DUGINA, N.A., tekhn. red.

[Built-up welding of dies] Naplavka shtempov. Pod red. A.V.
Kovalenko. Moskvu, Manhgiz, 1961. 27 p. (MIMA 1514)

(Dies (Metalworking))

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GALAKTIONOV, A.T.; DENISOV, Yu.A.; KOPYTOV, G.T.; MASLOV, Yu.A.; NIKONOV, I.P.; PETUNIN, I.V.; KOCHEVA G.N.; KUZNETSOV, A.P.; LELEKO, N.M.; RAZIKOV, M.I.; SPESHKOV, V.V.; STEPANOV, B.V., STEPANOV, V.V.; kand. tekhn. nauk; SHELOMOV, B.Ye.; YUNYSHEV, G.P.; YES'KOV, K.A., dots., retsenzent; BAKSHI, O.A., dots., retsenzent; BEREZKIN, P.N., dots., retsenzent; PATSKEVICH, I.R., dots., retsenzent; RUDAKOV, A.S., dots., retsenzent; FIZHBEYN, N.B., inzh., retsenzent; KHRUSTALEV, L.Ya., inzh., retsenzent; KRUTIKHOVSKIY, V.G., inzh., red. BOBROV, Ye.I., kand. tekhn. nauk, red. DUGINA, N.A., tekhn. red.

[Welding handbook] Spravochnik rabochego-svarshchika. Pod red. V.V.Stepanova. Moskva, gos. nauchno-tekhnizd-vo mashinostroit. lit-ry, 1960. 640 p. (Welding)

SPIRIDONOV, Aleksandr Aleksandrovich; SEMKIN, Anatoliy Alekseyevich; PATSKE-VICH, I.R., kend. tekhn.nauk, retsenzent; KIRILLOV, A.A., inzh., red.; DUGINA, N.A., tekhn. red.

[New equipment for automatic hard facing by semicircular weaving arc] Novoe oborudovanie dlia avtomaticheskoi vibrodugovoi naplavki. Moskva, Gos. nauchmo-tekhm. izd-vo mashinostroit. lit-ry, 1961.
72 p. (MIRA 14:7)

(Hard facing-Equipment and supplies)

PATSKEVICH, I.R., kand.tekhn.nauk; OKOROKOV, A.K., inzh.; BAUTINA, V.A., inzh.

Investigating the shield effect of liquids in hard facing with a weaving arc. Svar.proizv. no.9:13-16 S '60. (MIRA 13:8)

1. Chelyabinskiy politekhnicheskiy institut.
(Hard facing)

83549 s/135/6<del>0</del>/000/009/004/015

A006/A002

1,2300

AUTHORS:

Patskevich, I. R., Candidate of Technical Sciences, Okorokov, A. K.,

Bautina, V. A., Engineers

TITLE: Investigation Into the Protective Effect of Liquid in Vibro-Arc

Building-Up

PERIODICAL: Svarochnoye proizvodstvo, 1960, No. 9, pp. 13-16

TEXT: It was previously considered that the use of water as a shielding medium in arc welding was inefficient due to its oxidizing effect on the metal and the increased hydrogen saturation of the metal. The authors present calculational and experimental data characterizing the efficiency of using water for protecting the metal against oxygen and air nitrogen during vibro-arc building-up process. The protective effect of water was determined from the saturation of the metal with nitrogen and from the magnitude of the coefficients of transition of C, Mg and Si from the electrode wire to the built-up metal. Of transition of C, Mg and Si from the electrode wire to the built-up metal. Experiments were made using a vibro-arc BAT-5 (VDG-5E) head on d-c of reversed polarity from two or three series-connected rectifiers. Grade "20" steel specimens of 40 - 50 mm were built-up (welding speed was 58 m/hr; amplitude of electrode vibrations - 2 mm; operational length of the electrode wire:

Card 1/3

Card 2/3

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S/135/60/000/009/004/015 A006/A002

Investigation Into the Protective Effect of Liquid in Vibro-Arc Building-Up

9 to 12 mm). The consumption and feed location of the liquid, the average voltage of the are and the frequency of electrode vibrations varied during the experiments. Figure 1 shows the wire and liquid feed to the part to be welded. Inductivity of the welding circuit was set-up depending on the frequency of electrode vibrations. A chemical analysis was made of metal built-up with 60 and 70 grade steel electrodes and an automatic KYMA-5 (KUMA-5) head, differing from the VDG-5E head by a circular motion of the electrode wire and by the liquid feed supplied in the form of a hollow cone-shaped jet around the electrode. The electrode composition was 0.74% C, 0.86% Mn, 0.30% Si. The welding conditions were: 18 v average arc voltage; 53 m/hr electrode wire feed; building-up speed: 24 m/hr; speed of the circular motion of the electrode tip 46.7 rpm; diameter of the circle described by the electrode tip: 2.5 mm; operational length of the electrode 10 mm; inductivity of the welding circuit 17 - 19 millihenry; the cooling liquid was technical water. The location and angles of the wire feed were the same as in building-up with the VDG-5E head. The water consumption was variable. Tables are given showing the effect of the welding conditions on the saturation of the built-up metal with nitrogen; the average time of the building-up periods and the dependence of the chemical

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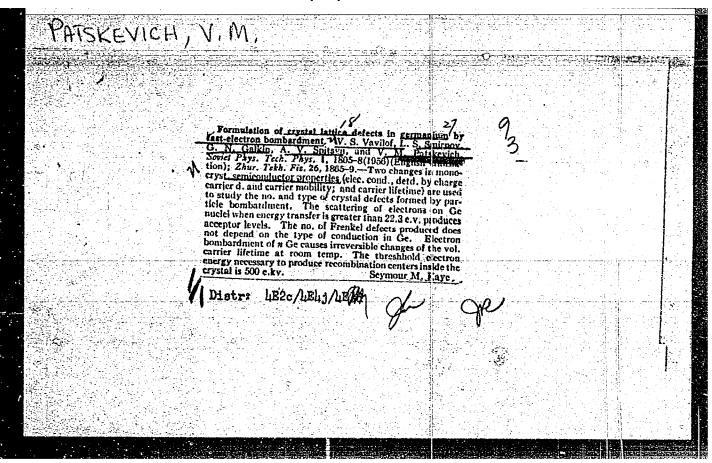
8/135/60/000/009/004/015 A006/A002

Investigation Into the Protective Effect of Liquid in Vibro-Arc Building-Up

composition of built-up metal on the liquid consumption. The dependence of the coefficients of transition of the components on the liquid consumption, the average arc voltage and the vibration frequency of "45[2" (4502) and 60 steel electrodes are given in graphs. The experiments yielded the following results: Water has essential protective properties. Its use in building-up with vibrating and non-vibrating electrodes reduces the saturation with nitrogen of the built-up metal and the burning-out from the metal of C, Mg, S1 and other elements. The degree of the protecting effect depends mainly on the quantity of the water supplied to the arc zone, and on the method and location of feed. The water used in vibro-arc welding is converted into vaporous state in the arc zone. Since the contact of the arc with large water drops impedes the building-up process, the use of steam as a shielding medium supplied to the arc zone is recommended. The built-up metal should be cooled by an individual water jet. There are 3 tables, 4 sets of figures and 7 Soviet references.

ASSOCIATION: Chelyabinskiy politekhnicheskiy institut (Chelyabinsk Polytechnic Institute)

Card 3/3



PATSKENK. H. N. MI. USSR/Electricity - Semiconductors

G-3

Abs Jour

: Referat Zhur - Fizika, No 5, 1957, 12183 Author

: Vavilov, V.S., Smirnov, I.S., Galkin, J.N., Spitsyn, A.V.,

Inst Physics Institute, Academy of Sciences, USSR, Moscow.

Title : Formation of Defects of Crystalline Lattice in Germanium

Upon Bombardment by Fast Electrons.

Orig Pub : Zh. tekhn. fiziki, 1956, 26, No 9, 1865-1869

Abstract

: Thin (50 m'crons) platelets of single-crystal n-germanium with bombardment of monoenergetic electrons with energies from 400 to 1000 kev. The concentration of the lattice defects arising thereby was calculated from the variation in the specific resistivity of the specimens before and after the irradiation. The threshold value of the energy  $W_{\min}$ , starting with which · increases upon

Card 1/2

USSR/Electricity - Semiconductors

Abs Jour : Ref Zhur - Fizika, No 5, 1957 12183

# APPROVED FOR RELEASE: 06/15/2000 A CIA-RDP86-00513R001239510004-6"

ning data of measurements of the dependence of the specific conductivity  $\varepsilon$  of the specimens on W, and on the dose of fast electrons. The corresponding transverse cross sections ∠ for the formation of centers that remove the electrons from the conduction zone are calculated. The agree ment between experimental data with the theoretical ones, obtained from the Mott formula for the integral ≤of the scattering of relativistic electrons, is explained by the fact that each Frankel defect in n germanium corresponds to one effective acceptor level.

The electron bombardment causes also an irreversible change in the bulk lifetime (at room temperature), starting with the same value  $\mathbf{W}_{\min}$ . However, the availabe data are insufficient for identifying the recombination centers with the levels that remove the electrons from the conduction zone.

Card 2/2

USSR/Electi Semiconductors

G-3

Abs Jour : Ref Zhur - Fizika, No 1, 1958, 1303

PATSAZIJOH . . W

AUTHORS TITLE Fatskevich, V.M., Vavilov, V.S., Smirnov, L.S. 56-3-45/59 Electron Ionization Energy in Silicon Crystals. (Energiya ionizatsii elektronami v kristallakh kremniya) (Letter to the Editor)

PERIODICAL

Zhurnal Eksperim.i Teoret.Fiziki, 1957, Vol 35, Nr 3, pp 804-805 (USOR)

ABSTRACT

The "multiplication coefficient" ß of the charge carriers was measured on a silicon monocrystal of the P-type with P-N-transitions. Irradiation by electrons with an energy of from 10 to 30 keV took place vertically to the N-type side of the orystal, but parallel to the P-N-transitions. From the coefficient B measured the quantity  $\mathcal E$  was determined as  $4,2\pm0,6$  eV.

There are 2 figures and 5 Slavic references.

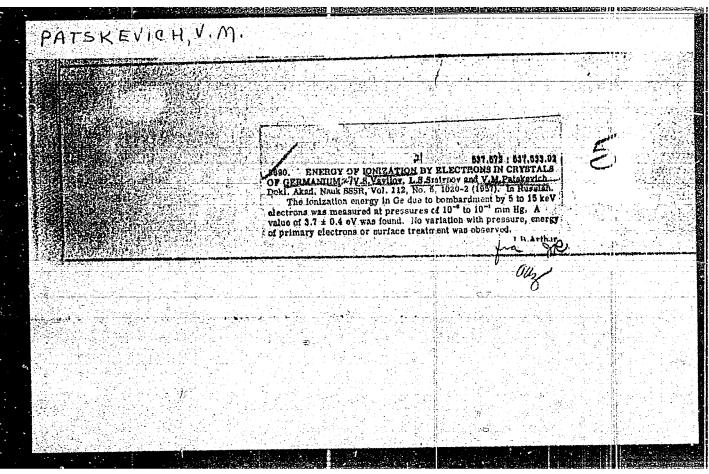
ASSOCIATION

Physics Institute im.P.N.Lebadev of the A.N. of the U.S.S.r. (Fizieneskiy institut im.P.N.Lebadeva Akademii nauk ESSA).

SUBMITTED AVAILABLE

June 15, 1957 Library of Congress.

Card 1/1



AUTHORS:

57-28-5-6/36 Vavilov, V. S., Smirnov, L. S., Spitsyn, A. V.,

Patskevich, V. M., Galkin, G. N.

TITLE:

On Defects in a Crystal Lattice in n-Germanium (O defektakh

kristallicheskoy reshetki v germanii N-tipa)

PERIODICAL:

Zhurnal Tekhnicheskoy Fiziki, 1958, Vol. 28, Nr 5, pp. 960-

-961 (USSR)

ABSTRACT:

In the previous paper the authors communicated the investigation results of germanium crystals of the n- type subjected to an electron bombardment with energies ranging from 0,4 to 1 MeV (Ref 1). There, the experimentally determined modifications of the specific resistance with respect to the energy and the amount of fast electrons, was opposed to the theory of lefect formation because of an electron dispersion by means of germanium nuclei by Frenkel'. V. V. Galavanov to whom the authors are indebted, indicated a num erical error. This error was committed in the computation of the integral cross-sections

of electron dispersion on a nucleus at all angles from  $\boldsymbol{\pi}$  to the angle  $\theta_{min}$  at which the electron transfers the minimum energy to the nucleus necessary for the formation of a defect. energy to the nucleus necessary for the format corresponding to The newly computed theoretical values of the min

Card 1/2

On Defects in a Crystal Lattice in n-Germanium

57-28-5-6/36

a threshold energy of 500 keV as well as the experimentally determined sections of center formation, which remove the electrons from the conduction zone are given in the table. From this follows, that the experimental values, which have been obtained in the mentioned paper and which were verified by subsequent experiments, do not correspond to the conception that at energies W varying from the threshold energy (W = 0.5 MeV) produced according to the law (W)

It is intended to conduct in the near future experiments with n-type crystals with strongly differing Fermi levels and to determine, whether the difference between theory and experiment is dependent upon the low decree of filling of the capture centers. There are 1 table and 1 Soviet reference.

ASSOCIATION:

Fizicheskiy institut im. P. N. Lebedeva AN SSSR, Moskva(Paysics: Institute imeni P. N. Lebedev AS USSR, Moscow)

SUBMITTED:

January 18, 1958

Card 2/2

1. Germanium crystals--Analysis

24. 7700 24. 2600 <del>24(3)</del>

67401

SOV/18:-1-9-25/31

The state of the s

AUTHORS:

Vavilov, V. S., Smirnov, L. S., Patskevich, V.

TITLE:

On the Diffusion Length of Charge Carriers in Silicon

Photoelements 1

PERIODICAL:

Fizika tverdogo tela, 1959, Vol 1, Nr 9, pp 1465 - 1467 (USSH,

ABSTRACT

The thermal procedure applied in the production of silicon photoelements leads to a decrease in the diffusion length L of the carriers. Certain difficulties, discussed in the introduction, occur in the determination of L and the carrier lifetime in the case of a p-type layer being situated below an n-type layer. The authors therefore made other experiments in order to determine the diffusion lengths, offering results which are independent of the method, the influence of the traps, and the surface recombination. A semiconductor crystal with p-n junction and nonrectified contacts A and B (cf. figure 1) is considered. The light incident upon the surface is characterized by its reflection coefficients R and the surface recombination rate s; it induces electron-hole pair production in the crystal. If k & d (k - absorption coefficient, d - thickness of the p-type layer), practically all

Card 1/2

67401

On the Diffusion Length of Charge Carriers in Silicon SOV/181-1-9-25/31 Photoelements

pairs originate in the vicinity of the surface. Furthermore if L < d, the collection coefficient is  $\alpha = [I/qN_{h_y}(1-R)]$  or  $\alpha = 2\exp(-d/L)/(1 + SL/D)$ , where D is the carrier diffusion coefficient. For two different devalues  $d_1$  and  $d_2$  the ratio of short-circuit currents is equal to  $I_1/I_2=\alpha_1/\alpha_2=$ =  $\exp(\frac{d_2 - d_1}{L})$  and  $L = (d_2 - d_1)/(\ln I_1 - \ln I_2)$ . By means of the latter formula the diffusion lengths of various samples were calculated from the experimentally obtained data and compiled in a table. The single silicon crystal samples had a resistivity of 8 5 - 8.9 ohm cm, a lifetime  $\sim 30\,\mathrm{e}$  sec and a primary diffusion length of 300 " Figure 2 illustrates the experimental setup. The change of d was made by grinding by  $50\mu$ . The exciting light had a wavelength of  $0.9\mu$ . There are 2 figures, 1 table, and 2 references, 1 of which is Soviet Fizicheskiy institut im P N Lebedeva AN SSSR Moskva (Institute of Physics imeni P. N. Lebedev of the AS USSR, Moscow) April 6, 1953

ASSOCIATION:

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3/181/60/002/007/001, 140 B006/B070

24.7700 AUTHORS.

Vavilov, V. S., Patskevich, V. M., Yurkov, B. Ya.,

Glazunov, P. Ya.

TITLE:

The Effect of Fast Electron Bombardment on the Electrical Conductivity of Siliconvand the Dependence of the Rate of Defect Formation on the Orientation of the Crystal

Relative to the Electron Beam

PERIODICAL.

Fizika tverdogo tela. 1960, Vol. 2, No. 7, pp. 1431-1435

TEXT: A determination of the minimum kinetic energy of electrons. necessary for the production of stable structural defects in crystals, .s of importance for the possible application of semiconductors as particle counters, and for transformation of nuclear radiation energy. To obtain new data on defect formation, the authors investigated it in patype silicon by bombarding rectangular single crystals oriented at different angles relative to the incident beam of 500 kev electrons. Before their radiation the samples had a homogeneous resistivity of '60 ohm.em

Card 1/4

82534

The Effect of Fast Electron Bombardment on the Electrical Conductivity of Silicon and the Dependence of the Rate of Defect Formation on the Orientation of the Crystal Relative to the Electron Beam S/181/60/002/007/009/04? B006/B070

Bombardment and the subsequent measurement of potential distribution were done at room temperature. The crystals were water-cooled during the bombardment. Measurements of the Hall effect showed that the carrier mobility changed only slightly as a result of bombardment. To investigate the depth distribution of the defects produced, a comparison was made between the potential distribution curves along the direction of the incident beam for irradiated and unirradiated samples. Fig. 1 shows the curves P(x) for three samples bombarded in the directions 111, 110, and 100, respectively, x denoting the depth of penetration of the electron beam. The maximum depth of penetration for which a change in 100 could be established, was 100 mm irrespective of the orientation. On bombardment in the 111 direction, the surface of the sample showed a larger change in resistivity than for the other two directions. Further, the experimental and theoretical values of the minimum electron energy are compared. Two theoretical values are investigated.

Card 2/4

82534

The Effect of Fast Electron Bombardment on the Electrical Conductivity of Silicon and the Dependence of the Rate of Defect Formation on the Orientation of the Crystal Relative to the Electron Beam S/181/60/002/007/009/042 B006/B070

 $E_{\min}^{\prime}$  = 280 kev (Ref. 3) and  $E_{\min}^{\prime\prime}$  = 145 kev (Ref. 2 and the present paper). A comparison with the experiments of the authors (Fig. 2) shows that there is a much better agreement with the  $E_{\min}^{\prime\prime}$  curve. For  $E_{\min}^{\prime\prime}$  = 145 kev, the rate of defect formation is  $A_{\rm d}(0) \simeq 2.9~{\rm cm}^{-1}$ , and the rate of removal of the holes is  $A_{\rm p}(0) \simeq 1.4 \cdot 10^{-3} {\rm cm}^{-1}$ . Hence,  $A_{\rm p}/A_{\rm d} \simeq 5 \cdot 10^{-4}$  is the average number of trapped carriers corresponding to the theoretically calculated value of defect concentration. The effects observed are finally discussed. The authors thank  $T_{\rm c.}$  M. Kopylova for her calculations. There are 2 figures and 10 references: 3 Soviet and 7 US.

ASSOCIATION: Fizicheskiy institut im. P. N. Lebedeva AN SSSR Moskva (Institute of Physics im. P. N. Lebedev of the AS USSR Moscow)

Card 3/4

S/064/61/000/001/011/011 B132/B218

AUTHOR:

Patskevich, V. M.

TITLE:

All-Union Conference on Ultrasound

PERIUDICAL:

Khimicheskaya promyshlennost', no. 1, 1961, 72-73

TEXT: From Movember 22 to 26, 1960, the All-Union Scientific and Technical Conference on Industrial Application of Ultrasound was held in Moscow. 1,600 delegates attended the Conference, among them representatives of industry, scientific laboratories, planning organizations, and of the Council of National Economy. A total of 130 lectures and reports were read at the Conference. The deputy chairman of the Cosudarstvennyy nauchnyy-techniches-kiy komitet Soveta Ministrov SSSR (State Scientific and Technical Committee of the Council of Ministers USSR) 3. V. Aleksenko, opened the Conference. In his opening speech he pointed out that the application of altrassound in industry, science and technology is of great importance. The velconing address was delivered by Academician A. I. Ferg. Professor L. D. Mozemberg reported on new applications of Altrasound in physics. After Professor

Jard 1/4

All-Union Conference on Ultrasound

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Rozenberg's speech, four reviewing reports were delivered: "The present stage and the prospects of development in the application of ditrasound in machine building" (Yu. I. Kitaygorolskiy); "Problems of Industrial use of ultrasound in chemical technology" (V. M. Fridman); "basic proclems in the production of sources of ultrasonic energy" (D. p. Mondrus; "Use of ultrasound for control purposes" (O. I. Babikov). In the first section of the Conference, "Application of altrasound in the technology of machine building", the applications of ultrasound were discussed in a number of reports. Intensification of electrochemical processes, welling and soldering of metals and plastics, use of ultrasound for mechanical treatment, and its use in metallurgy. In the second section, "Application of ultrasound in chemical technology", L. I. Konlakova and V. M. Fridman reported on the rules governing the influence of iltrascand on dispersion. Among other things, attention was drawn to the use of the sound in crystallization, coagulation, drying and filtration. A. i. na. .stin and Yu. N. Tyurin dealt with the application of ultrasound for crystallization and dissolution. M. S. Akutin stressed the applicable ty of ultrasound in the production of block and graft polymers, which

Card 2/4

All-Union Conference on Ultrasound

S/064/61/000/001/011/011 B132/B218

otherwise cannot be synthesized. S. P. Kirichenko spoke about the use of ultrasound for intensifying thermal cracking. In this connection, experiments made at the Lisichanskiy khimicheskiy kombinat (Lisichansk Chemistry Combine) were mentioned. Ye. G. Tokar' reported on the use of ultrasound for accelerating washing and dyeing processes, and on its influence upon heterogeneous diffusion processes. G. N. Gasyuk dealt with the possible use of ultrasound in purification processes. M. Ye. Arkhangel'skiy, B. F. Podoshevnikov, V. P. Kurkin, and M. N. Varlamov developed ultrasonic methods to be used for the coagulation of aerosol. This method allows waste gases to be easily purified from chlorine compounds and hydrooxides. Thus, the above-mentioned scientists were successful in removing 80 to 95 % fluorine by applying a frequency of 16.5 kc/sec and an intensity of 155 db, the purification reaction taking only 4 seconds. Conventional methods permitted a removal of 42 - 69 % of fluorine only. T. I. Mashkova and Yu. Ya. Borisov spoke about the use of ultrasound in accelerating drying processes. I. A. Malakhovskiy discussed the possible use of sonic and ultrasonic waves in filtration of suspensions. In the third section, "Sources of ultrasonic energy", several magnetostriction, piezoceramic, hydrodynamic, and aerodynamic ultrasound generators were Card 3/4

All-Union Conference on Ultrasound

S/064/61/000/001/011/c·11 B132/B218

dealt with. In the fourth section, "Use of ultrasound for measuring and control purposes", problems of controlling and analyzing technical processes by means of ultrasound were discussed. Together with the third section, the fourth section discussed "Methods for measuring the acoustic power fed by transformers to liquids". The Conference has shown that the use of ultrasound in industry and science plays an important role. The delegates also visited a special exposition of new apparatus and technical devices for the use of ultrasound. This exposition had been arranged in the pavilion "Mashinostroyeniye" (Machine Building) of the VDNKh (Exposition of

Card 4/4

S/089/61/010/004/026/027 B102/B205

AUTHORS:

Patskevich, V. M., Perepletchikov, S. A.

TITLE:

Thematic Exposition "Use of Radioisotopes for the Cortect and Automation of Manufacturing Processes"

PERIODICAL: Atomnaya energiya, v. 10, no. 4, 1961, 412-415

TEXT: In a special exposition which was held in Moscow from November 1900 to February 1961 within the framework of the Exposition of the Achievements of the USSR Economy, apparatus, equipment, and illustrations of the applications of radioisotopes in the control of manufacturing processes were on show in the pavilion "Peaceful Use of Atomic Energy". A detailed account on the Exposition is presented in this article. The Exposition was divided into several sections. The first section was devoted to noncontact level gauging and surface regulation of several substances. Level meters and gamma relays were on show. They have been developed by NIITeplopribor. the Institut avtonatiki Gosplana Ukrainskoy SSR (Institute of Automation of Gosplan Ukrainskaya SSR), TsNIIChermet, and others, and were built by the "Kaluga-pribor" Plant, the Tallinskiy opytnyy zavod KIP

Card 1/-

Thematic Exposition ...

S/089/61/010:004/026,027 B102/B205

(Callin Pilot Plant of KIP), and other manufacturers. Apparatus still being in the test stage were also exhibited, such as a device for sunt nuous level gauging of blast-furnace charges, which has been developed by TsNIIChermet in cooperation with UkrNII chernoy metallurgii (Ukrainian Scientific Research Institute of Ferrous Metallurgy) and Dneprovskiy metallurgicheski, zavod im. F. E. Dzerzhinskogo (Dnepr Metallurgical Plant imeni F. E. Dzerzhinskiv); a level regulator for liquid metal, type YPJ-6 (URU-6), developed by TaNIIChermet (accuracy: 2 mm); and a plant crusher developed by Nauchno-issledovatel'skiy gornometallurgicheskiy institut Armyanskoy S3R (Scientific Research Institute of Wining Metallurgy Armyanskaya 3SF). Moskovskiy avtozavod im. 1. A. Likhacheva (Moscow Automobile Plant im. T. A. Likhachev' showed devices and circuit diagrams for control and automation of manufacturing processes. The second section of the Exposition was devoted to non-contact control and regulation of density, concentration, pressure, and humidity. The exhibits included a gamma ground-meter which has been used in the construct. In of the Stalingrad GES (hydroelectric power plant). About 30 gamma ground meters, type FK-1584 (GK-1584), designed by TsPKB Ministerstvi rechnogo flota RSFSR (TsPKB of the Ministry of the River Fleet RSFSR), are now available for

Card 2/5

Thematic Exposition ...

S/089/61/010/004/026/027 B102/B205

soil investigations in rivers. The third section was devoted to "noncontact control and regulation of thicknesses and weights". Among other things, thickness gauges of the types MTy-495 (ITU-495) and MTW-496(ITSh-496) were shown, which are designed for measuring and regulating the thickness of sheet (0.03 - 1 mm) with an accuracy of ± 1.5 %. The device POTON-3 (ROTOP-3), designed by Makeyevskiy nauchno-issledovatel'skiy institut (Makeyevka Scientific Research Institute) and built by Khar'kovskiy zavod marksheyderskikh instrumentov (Khar'kov Plant for Mine-surveying Instruments), can be used to measure the thickness of coal seams in the drift. A radioactive pickup, developed by Institut gornogo dela AN SSSR (Mining Institute AS USSR), is intended for preventing averages. Based on this instrument an automatic controller has been built and tested. The fourth section showed radioactive apparatus acting as relays which were composed of standardized units. They were manufactured by the Mallin Pilot Plant a KIP, by SKB Rizhskogo zavoda "Avtoelektropribor" (SKB of the miga Plant "Avtoelektropribor"), the Institut fiziki AN Latviyskoy SSR (Institute of Physics, AS Latviyskaya SSR), and others. With the help of such a device, the Latvian sovnarkhoz, e.g., was able to save an amount of 1.5 million rubles per year. The fifth section was devoted to "radio-

Card 3/5

Thematic Exposition ...

S/089/61/010/004/026/027 B102/B205

isotopes for use in quality control of materials and products, and in the investigation of physico-chemical processes". The section showed various gamma flaw detectors, such as the type PA5-2 (RDB-2) manufactured by Moskovskiy filial instituta Organergostro; (Moscow Branch of the Institute Orgenergostroy). This instrument is used as a thickness gauge, and is able to detect flaws and cracks not larger than 1.5 - 2 % of the measured thickness, and that even in 60-cm concrete reinforced up to 100 kg/m $^3$ . Zavod transportnogo mashinostroyeniya im. V. A. Malysheva (Transport Machinery Plant im. V. A. Malyshev) uses isotopes for many purposes. A special section demonstrated the applications of radioisotopes in prospecting and exploiting useful minerals. The exhibits included devices used in the petroleum industry, as well as apparatus and methods for rapid determination of the content of Be, B, and Li in ores, such as the device BMMC-59 (VIMS-58) developed by Vsesoyuznyy institut mineral nogo syr'ya (All-Union Institute of Mineral Raw Materials) for comprehensive analysis of ores in the open air. The great success achieved by the "Azneftegeofizika" Trust and Volgo-Ural's riy filial VNII-Geofiziki (Volga-Ural Branch of VNII Geophysics) in the application of radioactive methods is mentioned. A special exposition illustrated the activities of Vsesoyuznaya kontora

Cari 4/5

Thematic Exposition...

S/089/61/010/004/026/027 B102/B205

"Izotop" (All-Union Office "Isotope"), and another show was devoted to radiation protection and safe handling of radioisotopes. The total exposition showed about 150 exhibits from 138 organizations.

Card 5/5

Conference on the irradiation of seeds before sowing. Atom.energ.
10 no.5:549-551 My '61.

(Plants, Effect of radiation on)

(Seeds)

S/089/61/011/002/015/015 B102/B201

AUTHOR:

Patskevich, V. M.

TITLE:

Conference on methods of nondestructive control

PERIODICAL:

Atomnaya energiya, v. 11, no 2, 1961, 192-194

TEXT: The nauchno-tekhnicheskoye soveshchaniye po fizicheskim metodam kontrolya materialov (Scientific and Technical Conference on phys.cal methods of material control) took place in Leningrad in April. 1961. It had been organized by the Gosudarstvennyy nauchno-tekhnicheskiy komitet Soveta organized by the Gosudarstvennyy nauchno-tekhnicheskiy komitete of the Council of ministrov SSSR (State Scientific and Technical Committee of the Council of Ministers USSR) (GNTK), the Leningradskoye nauchno-tekhnicheskoye obshchestvo priborostroitelinoy promyshlennosti (Leningrad Scientific and Technical Society of the Instrument Construction Industry), the Leningrad Sovnarkhoz, and the Leningrad House for the Dissemination of Scientific and Sovnarkhoz, and the Leningrad House for the Dissemination of Scientific and Technical Knowledge. The conference was attended by 900 people from 147 cities of the country; for industrial enterprises working with methods of cities of the country; for industrial enterprises working with methods of cities of the country; for industrial enterprises working with methods of cities of the country; for industrial enterprises working with methods of cities of the country; for industrial enterprises working with methods of cities of the country; for industrial enterprises working with methods of cities of the country; for industrial enterprises working with methods of cities of the country; for industrial enterprises working with methods of cities of the country; for industrial enterprises working with methods of cities of the country; for industrial enterprises working with methods of cities of the country; for industrial enterprises working with methods of cities of the country; for industrial enterprises working with methods of cities of the country; for industrial enterprises working with methods of cities of the country; for industrial enterprises working the cities of the cities of

S/089/61/01·/002/015/015 B102/B201

Conference on methods of nondestructive .

the application and development of the physical method of rondestrictive material control in industry; P. K. Oshchepkov (Moscow) dealt with problems of development of such methods; S. T. Nazarov (Mostow) spoke on problems of automatic material control by means of X rays; L. G. Merkulov et al. (Leningrad) on automation of ultrasonic control; Ye. S. Lev (Leningrad) on the classification of methods of nondestructive material control (classification into six principal groups); M. Ye. Krasno (Kishinev) on a device massproduced by the factory "Elektrotochpribor" and serving for defectoscopic examinations 0 M. Ignat yeva and D. S. Gerchikov (Stalino) on experience made with gamma defectoscopy in enterprises of the Stalino sovnarkhoz (discussion of results of work performed with an automatic gamma defectoscope of the type NA-3 (ID-3) and a stationary industrial device of the type  $\Gamma_{VII}-Co$  (GUP-Co) which uses  $Co^{60}$ ); A. A. Vorob yev, V. I. Gorbunov, and G. N. Kok (Tomsk) on the development of new betratrons and their utilization in industrial defectoscopy (description of a new 25-Mev betratron; bremsstrahlung intensity 60-70 r/min at a distance of 1 m from the target); Zh. V. Ostapenko (Kiyev) on nonlestructive material control in Kiyev's industry; A. A. Rusanov (Zhdanov) on the application of gamma defectoscopy in the heavy industry; V. M. Fedorchuk (Dnepropetrovsk) on radiography in metal construction plants; application of a VBA-7H (UZD-7N) ultrasonic Card 2/3

S/089/62/012/001/016/01) B102/B138

AU'THOR:

Parskevich, V. M.

TITLE:

The "Peaceful uses of atomic energy" pavilion in the VDNKh

SSSR in 1961

PERIODICAL: Atomnaya energiya, v. 12, no. 1, 1962, 74

TEXT: Among the new protective suits shown the following were of special interest: A prematic suit, NT-5 (LG-5), for use in repair, breakdown and contamination work where the air is highly contaminated. It is made of frost-proof (-30°C), strong and easily cleaned PVC reinforced by a caprone network. Unlike the NT-4 (LG-4) it has a removable sight glass and a modified fastener. A protective suit type NM3-kc (LIZ-KS) which is designed for use when welding and cutting contaminated metal. It has a fresh-air supply of 150 + 300 liter/min. A new polyvinylchloride plastic which is easily decontaminated. It is used for covering floors etc. and is produced in 12-m rolls (1.2 m wide), or sheets, 2-mm thick (650.700 and 980.900 mm)or 0.5 and 0.7 mm thick and not less than 700 mm broad, for walls and ceilings. A 0.3-mm polyvinylchloride film for Card 1/2

PATSKEVICE, V.M.

International Symposium on Radiochemistry. Atom. energ. 14
no.6:595-596 Je '63. (MIRA 16:7)

(Radiochemistry-Congresses)

L 10603-63 EMP(j)/EPP(c)/EMP(m)/HDS-AFFTI/ASD-Pc-L/Pr-L-EM/HA 8/0009/63/014/006/0595/059 wrate: Paishyich, V. M. TIME: International mistry, held in Tihany, Bung September 1562 BCB: Atomeya energiya, v. 14, zo. 6, 1963, 595-596 TO BE TARS: conferences, radio chemistry, radiation polymerisation, gas chromato-ABSTRACT: Thirty scientists, representing 9 countries, participated. The Symposium took place in Tikany, Eungary, in September 1962. A. Shapiro (France), D. Kardi (Bangary), L. Kish, A. M. Pravednikov and S. S. Medvedev (HSSR), V. V. Voyevedskiy (SSSR), Ya. Dobo and A. Shokody (Bungary), R. Boberts (Great Britain), Ya. Great and S. Smigallyevich (Poland), V. Ziolinskiy (Poland), Z. H. Tarasova, V. G. Kerlova and B. A. Duradkina (SBSR), A. S. Ker'minskiy (SSSR), L. Wuckel, L. Savchenko, and A. Zaidel (Sast Germany), A. Charleby (Great Britain), S. Toriscu and A. Kelusharu (Romania), E. M. Hanolashvill (SSSR), To. L. Khasi nitskiy (SSSR) reported on problems mainly from the field of radiation polymerization. Rose papers were dedicated to the utilization of gas chrosetography for radiochemical presparch. Ctird 1/2

S/089/63/014/003/017/020 B102/B186

AND REAL PROPERTY OF THE PROPE

AUTHOR:

Patskevich, V. M.

CITLE:

Soveshchaniye po radioaktivatsionnomu analizu (Conference on

Activation Analysis) in Tashkent

PERIODICAL: Atomnaya energiya, v. 14, no. 3, 1963, 328 - 330

TEXT: The Conference was held in October 1962 as organized by the Nauchnyy sovet po ispol'zovaniyu atomnoy energii v khimii Otdeleniya khimicheskikh nauk AN SSSR (Scientific Council on the Utilization of Atomic Energy in Chemistry of the Department of Chemical Sciences AS USSR), the Institut geokhimii i analiticheskoy khimii im. V. I. Vernadskogo AN SSSR (Institute of Geochemistry and Analytical Chemistry imeni V. I. Vernadskiy AS USSR) and the Institut yadernoy fiziki AN Uzbekskoy SSR (Institute of Nuclear Physics AS Uzbekskaya SSR). The following from among more than 30 lectures are here briefly reviewed: I. P. Alimarin and Yu. V. Yakovlev, development and present state of activation analysis; B. I. Leypunskiy, review on neutron activation analysis in geology; Ye.M. Lobanov, A. P. Novikov, A. a. Khaydarov, A. I. Chanyshev, M. G. Ashirov, A. Khudaybergenov, determination of copper in core samples by neutron activation analysis; G. Aripov, Card 1/3

S/089/63/014/003/017/020 B102/B186

Soveshchaniye po ...

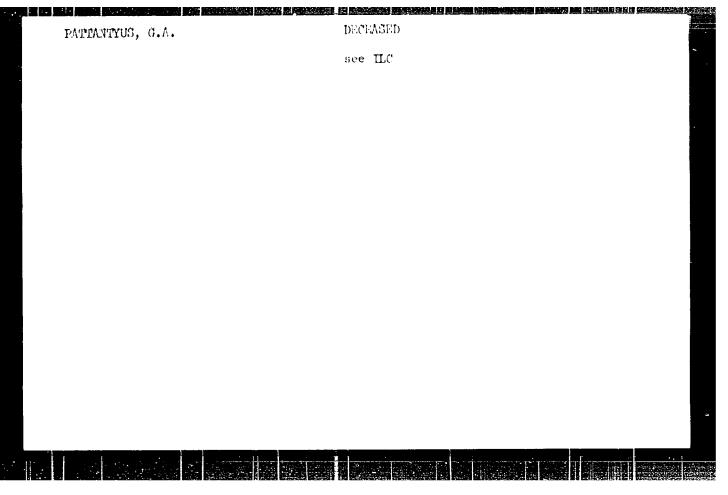
B. A. Krylov, N. S. Matveyev, Ye. M. Lobanov, M. M. Romanov, A. A. Khaydarov, investigation of the spectra of thermal neutron radiative capture by minerals and rocks; I. N. Plaksin, L. P. Starchik, detection of elements in ores and dressing products by their activity; V. V. Sulin, activation method for rock analyses; Ye. M. Lobanov, V. I. Zvyagin, V. M. Lenchenko, B. P. Zverev, D. I. Blinkov, determination of boron by thermalneutron radiative capture analysis: Ye. M. Lobanov, A. I. Chanyshev, A. G. Dutov, M. G. Ashirov, A. Khudaybergenov, activation mass analysis of China clays; S. A. Dubinskiy, V. T. Tustanovskiy, quantitative determination of In and Mn in ores by activation analysis; G. A. Perezhogin, determination of gold traces in ores and sediments by neutron activation analysis; M. B. Shiryayeva, Yu. P. Salmin determination of Ta in ores, rocks, and minerals by neutron activation analysis; V. I. Spitsyn, N. P. Glazunov, P. N. Kodochigov, V. I. Tonov, determination of impurities in vanadium; N. N. Dogackin, M. N. Shulepnikov, Yu. V. Yakovlev, impurity determinations in various substances; N. A. Glukharev, activation y-analysis of microimpurities in semiconductors; Ye. I. Isayeva, I. Ye. Makasheva, A. P. Obukhov, silicon carbide analysis by neutron activation; V. V. Moiseyev, R. A. Kuznetsov, A. I. Kalinin, activation analysis of SiO2; T. A. Potapov Card 2/3

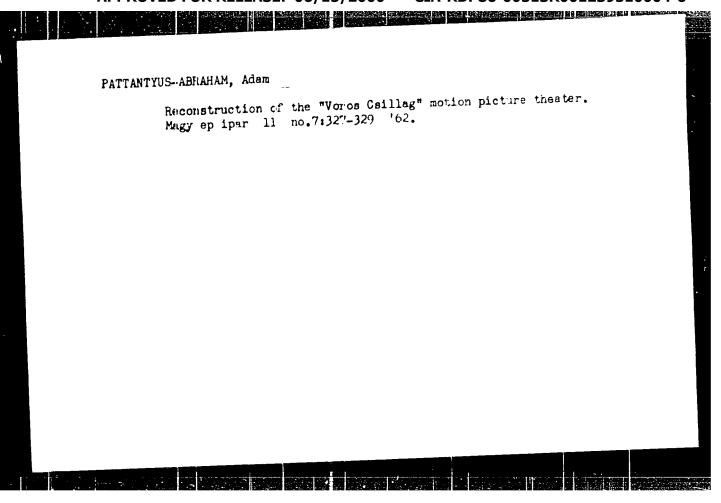
Soveshchaniye pc ...

S/089/63/014/003/017/020 B102/B186

and T. V. Poleshchuk, activation analysis of high-purity aluminum; L. A. Smakhtin and N. V. Fillippova, determination of Mn and Br in benzene by activation analysis; V. I. Shamayev, determination of nitrogen in organic compounds by fast-neutron activation analysis; I. A. Maslov and A. P. Obukhov, exact determination of material transfer of hot cathodes (zirconium carbide) by gamma spectroscopy after neutron irradiation; analysis modelling method; A. G. Dutov, Ye. M. Lobanov, determination of purity of yttrium exide; G. V. Sukhov, P. Ya. Vertebnyy, G. V. Balakin, N. I. Marunina, S. A. Mirza-Zade, new variants of activation analyses of thematic plans for 1963 were dealt with.

Card 3/3





PATTANTYUS-ABRAHAM, A.

Collection of formulas concerning the strain and stress conditions of rectangular plane plates with loading of variable intensity according to the sine and cosine lines. p. 301.

MAGYAR TUDOMANYOS AKADEMIA. MUSZAKI TUDOMANYOK OSZTALYA. KOZLEMENYEI. Budapest, Hungary. Vol. 24, no. 1/4, 1959.

Monthly List of East European Accessions. (mEAI) LC Vol. 9, no. 2, Feb. 1960 Uncl.

## PATTANTYUS\_ARRAHAM, Edit

Review of periodicals on founding. Koh lap 93 no.5: Suppl. Ontode 11 no.5:119-120 My '60.

PATTANTYUS-ABRAHAM, Edit

Reviews of periodicals on founding. Koh lap 93 no.7: Suppl: Ontode 11 no.7:167-168 J1 '60.

PATTANTYUS-ABRAHAM, Edit

Reviewing periodicals on foundries. Koh lap 95 no.3: Supplement:Ontode 13 hb.3:58,66,70-72 Mr '62.

LEVI, L.I.; PATTIKHAL, Pratap Sh.

Effect of nitrogen on the formation of a chill layer and a transition zone in gray cast iron. Izv. vys. ucheb. zav.; chern. met. 8 no.5:168-172 '65. (MIRA 18:5)

1. Moskovskiy institut stali i splavov.

EXCLUTA MEDICA Soc.7 Vol.10/3 Pediatries Lerch5

587. PATTOVA M. \*Infekční lymfocytosis. Infectious lymphocytosis ČSL.

PEDIAT. 1955, 10/4 (274-277) Graphs 1

The epidemic developed in a children community (children's home) in Prague. The examination of 128 children revealed 35 cases. Simultaneously some children had examination of 128 children revealed 35 cases. Simultaneously some children had examination of the children showed no clinical symptoms. In all patients examination of the children showed no clinical symptoms. In all patients examination of the blocd showed a high lymphocytosis with eosinophilia. At the same time tion of the blocd showed a high lymphocytosis with eosinophilia. At the same time there was a low number of monocytes, sometimes they were completely lacking there was a low number of monocytes, sometimes they were completely lacking. The puncture of the bone marrow did not show any deviation from normal condition.

Bogdanowicz - Warsaw

KROO, H. A., As., MUDr.; PATTOVA, M., MUDr.

Measles encephalitis. Cesk. pediat. 11 no.9:687-690 Sept 56.

1. I. infekcni klinika Praha 8-Bulovka.
(MEASLES, compl.
encephalitis (Cz))
(ENCEPHALITIS, in inf. & child
measles encephalitis (Cz))

TOMANEK, A.; STYRLO, K.; PATTOVA, M.

Bronchoscopy and anesthesia in tetanus patients treated by curariform drugs with the use of Engstrom's respirator. Cask.otolar. 8 no.5:261-263 0 159.

1. Vyskumny ustav tuberkulozy v Praze, red.doc.dr. R. Krivinka — Klinika infekcni hyg.fakulty, predn.doc.dr. V. Kredba.

(TETANUS ther.)

(MUSCLE HELAXANTS ther.) (RESPIRATORS) (BRONCHOSCOPY)

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PATTOVA, M.; KROO, H.A.

Tuberculin tests during measles. Cesk. pediat. 12 no.2:
128-131 Feb 57.

1. Inf. kliniks Praha 8, predn. prof. Dr. J. Prochazka. Inf.
odd. Praha 8, predn. doc. Dr. V. Kredba.

(TUBERCULIN REACTION

in measles (Cz))

(MRASLES

tuberculin reaction, results (Cz))
```

Phononia with measles. Cesk, pediat. 10 no.2:93-97 Mar 55.

1. 2 inf. klin. Praha 8- Rulovka (predn. prof. Dr. J. Prochazka)

2 inf. klin. Praha 8- Bulovka (predn. doc. Dr. V. Kredba)

(PAEUNOHIA, infant and child

complicated by measles, clin. picture)

(MEASLES, complications

pneumonia, clin. picture)

PATTOVA, MUDr; SEIDLER, MUDr

Climical course of virologically verified influenza during the epidemic of 1954. Prakt. lek., Praha 34 no.20:461-462 20 Oct 54.

## PATTOVA, As. MUDr

Infectious lymphocytosis. Cesk.pediat. 10 no.4:274-277 May 55.

 Inf. odd. Bulovky, predn.: doc. MJDr V.Kredba. (LYMPHOCYTOSIS, infect. in inf. and child.)